# CASE STUD

**HEAT RECOVERY HEAT PUMP** VENTIL ATION & HOT WATER



his is a housing association project in Ditchingham, Norfolk where Total Home Environment provided the perfect solution to an offgas problem.

The 14 homes were built by Keepmoat for Hastoe Housing Association in an attractive curved mews design. Constructed to Passivhaus standards and being completely airtight, mechanical ventilation was a must, but heat losses would have to be minimised. This is where Total Home Environment's (T.H.E) heat recovery ventilation was the perfect solution. Additionally, there was no gas in the village so a sustainable alternative to a fossil fuel heating system had to be found.

SUSTAINABLE

DEVELOPMENT

T.H.E's Genvex Combi 185 system was installed into each home to provide ventilation, heating and domestic hot water, all in one unit, simplifying the build program significantly and saving on space.

The Combi uses an efficient counter-current heat exchanger together with a super-efficient integrated mini exhaust-air heat pump to heat domestic water and air using warm air extracted from the property. Due to the buildings' excellent thermal properties, no additional heating system was needed.

The Combi also has a secondary coil to allow an additional heating source to be connected. This proved useful to Hastoe, who in three of the houses, have connected the solar thermal panels on the roof to the Combi to take advantage of free heat to the hot water. This will then benefit the tenants by keeping the electricity bills lower.

Architects of the project, Parsons & Whittley, were short listed for a 2012 Passivhaus Trust Award.

Click here for a interview with an end user.

### THE FACTS:

Off-gas solution for

BUILD TYPE: 14 x new build house /

bungalows / flats

NO. OF BEDROOMS: 1 to 3

**REQUIREMENTS:** superior insulation and airtightness required mechanical ventilation and gas alternative for

heating and hot water

**APPLIANCE:** Combi 185 with Optima

310 Design controller. **LOCATED:** Airing cupboard AVE. FLOOR AREA: 55-99m<sup>2</sup>/

590 -1,065sqft

**VOLUME FOR VENTILATION: 129-227m³ TERMINALS:** extract x 2, supply x 2-5

T: 0 8 4 5 2 6 0 0 1 2 3 Swallow House

W: totalhome.co.uk Moreton in Marsh GL56 0J0



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#### HEAT RECOVERY HEAT PUMP VENTILATION & HOT WATER

#### **OBVIOUSLY THE MORE HEAT WE CAN** RECOVER, THE LESS WE NEED TO GENERATE...

Nothing can deliver fresh filtered air and remove moisture together with pollutants like a whole house ventilation system.

Typically 80-95% of the heat of the extracted air is recovered, increasing comfort levels and undeniably reducing heating bills.



#### TECHNICAL DATA-APPLIANCE IN CASE STUDY

#### DESCRIPTION **COMBI 185**

MAX CAPACITY (at 125Pa):

350 m<sup>3</sup>/h

MOTOR:

EC motor with electronics

**FAN SPEED:** 

3,320 RPM

**POWER INPUT: DIMENSION** 

71 W (max)

(mm) w x d x h:

600 x 664 x 2,014

CONNECTION:

Ø160 mm

**FILTERS:** 

F7 supply. G4 extract

**WEIGHT:** 

395/210kg

WATER

(with/without water)

**CAPACITY:** 

185 L

The Combi offers about 380L of hot water per day allowing ventilation with simultaneous heating in living areas of up to 292m<sup>2</sup>.

#### **CONTROL PANEL - OPTIMA 310 DESIGN**

From the designers of Bang & Olufsen, the user-friendly controller has an LCD screen giving total control of temperature and fan speed, using a ten-stage timer.

The appliance monitors all temperatures and an information screen displays all of the current operating temperatures.



DESIGN CONTROLLER OPTIMA 310